KERRAFRONT

INSTRUCTION FOR INSTALLATION AND USE

Cellular cladding

profile.vox.pl
SUMMARY

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1. GENERAL RULES

1.1. Storage
Cellular cladding profiles should be stored inside, on a dry, flat and firm base, without direct contact with the ground. While still in its protective sleeving they should not be stored in places where they may be exposed to direct sunlight.

1.2. Transport (on the pallet)
The profiles should be transported in a horizontal position.
The profiles should be transported in a horizontal position.

1.3. If any visible flaws emerge or irregularities are detected, report them immediately to the seller before installation.

1.4. Installation temperature
The installation should be carried out at ambient temperatures of between 5°C a 30°C. Prior to installation the profiles should be allowed to adjust to atmospheric conditions at the installation site for approx. 24hrs.

1.5. Dilatation
Keep expansion gaps: the change in size due to significant changes in ambient temperature is a natural and inalienable feature of any item of almost any material, including cellular PVC. Therefore, during the installation always mind the necessity of maintaining expansion gaps between panel ends and the inside pas of finishing trims:
- ca. 8-10 mm for colours: White, Creme, Beige, Claystone, Light Grey, Sand
- ca. 15 mm for all other colours.

If the installation takes place in higher ambient temperatures (25-30°C) the clearance should be reduced to ca. 3-4 mm. Bear in mind that with every 10°C of temperature change, total profile length may expand/contract by approx. 0.7 mm per each meter of length.

1.6. Ventilation
Keep ventilation gap behind the cladding panels as specified below (see page 6, 7).

1.7. Working with the profiles
Cellular PVC profiles and accessory trims can be worked using conventional carpentry tools for cutting, drilling and shaping. Saws with fine-toothed blades should be used and power tools should be operated at the same or higher speeds to those normally used for timber work.

1.8. Do not modify the product by machining its surface or coating it with a layer of another material.

1.9. Observe all the rules indicated in the instruction for installations and use.

2. INSTALLATION

2.1. Preparation of the supporting structure
The supporting structure should be made of timber battens or studs, fastened to walls directly or with the use of metal brackets. **IMPORTANT:** all battens should be levelled to reduce any surface irregularities; if necessary, use wedges to level out the irregularities. Timber battens requirements:
- should be of good quality timber, free of knots, the humidity of 15-18%, treated with preservative.
- should be firmly and reliably fixed using screws / wall plugs or other fixings suitable for the type of substrate.
- the spacing between intermediate battens/studs directly behind the cladding should not exceed 40 cm centers (max 60 cm for colours: White, Creme, Beige, Claystone, Light Grey, Sand).
- at the corners of a wall and under joint trims use double battening (or battens of double width).

2.2. Installation of finishing trims
Fix the ventilation trims and the starter trims and at the bottom of the area to be clad. **IMPORTANT:** in order for the cladding to be installed properly in a level fashion, the starter trims at the bottom of the walls MUST be level.

Keep the ends of starting trims at least 5 mm apart to allow for expansion. Fix the inner parts of perimeter trims over supporting battens, fix vertical trims using specified fixings at recommended intervals of 30 cm. Do not fix outer parts of the 2-part trims before panels are installed. The outer parts should be put aside and protected from damage until ready for use.

2.3. Installation of cladding boards
Plan out the places of panel butt-joints on the area to be clad. If a center joint trim is to be used, it should be fixed on supporting batten at least of the same width (use 2 battens if necessary). If joint covers are to be used to butt-join adjacent panels, they should be staggered to make a regular pattern on a wall. Cut the panels to required lengths based on that planning.

Mount the first cladding board on the starter trim, ensuring that the back leg of the panel is engaged in the trim slot. Board fixing should commence at the center of its length to the batten through the nailing slot or groove at the top edge, then work progressively outwards. Fasteners should always be placed in the middle of the length of a slot. If a nail slot falls outside a supporting batten, use a batten offcut, fasten it to the substrate under the required slot and screw the panel to the timber offcut with a fastener. Always make sure that each end of a board is screwed/nailed to a batten.

**IMPORTANT:** Never drive the head of the fastener tight into the panel surface, as it may hinder any thermal movement. Keep a small clearance between the fastener heads and panel surface so that each panel can be moved horizontally left/right after all its fasteners have been screwed to the battens.

**IMPORTANT:** Maintain expansion gaps between panel ends and the inside parts of the finishing trims, as indicated above. The gaps will subsequently be concealed by the outer parts of finishing trims.

All joint covers and vertical trims must be fixed on supporting battens. Joint covers should be installed tight to the panel ends as work proceeds - their spacing lugs will automatically provide proper clearance between adjacent panel lengths. Joint covers cannot be placed directly one over another. Joint covers forming a vertical line should be separated from each other by at least 2 courses of cladding panels. Provide packing behind any panels cut along the top edge, panel off-cuts may be suitable for that purpose.

2.4. Insert the top parts of all 2-part trims to finish the installation
No fixings are required.

3. INFORMATION FOR USAGE
During the use, possible colour changes caused by sunlight, in moderate climate, with air temperatures not exceeding 40°C, at a height of up to 1800 m above sea level, may have a homogeneous nature not exceeding the 3rd degree in the grey scale (EN 20105-A02).

4. CLEANING AND MAINTENANCE
Cellular cladding profiles are finished, practically maintenance-free products. In order to preserve the aesthetics we recommend to clean it at least once a year depending on the degree of soiling. Clean the panels and trims using a domestic detergent solution with a temperature not exceeding 40°C. Do not use solvents or similar aggressive and caustic fluids. Wash the surface with clean water after cleaning.
CLADDING BOARDS - DETAILED DESCRIPTION

**FS-201 Single board 6m, 2,95 m CONNEX**
- Covering width: 180 mm
- Installation horizontal

**FS-202 Double board 6 m**
- Covering width: 332 mm
- Installation horizontal / vertical

**FS-301 Single board: 6 m, 2,95 m CONNEX**
- Covering width: 320 mm
- Installation horizontal / vertical

**FS-302 Double board: 6m, 2,95 m CONNEX**
- Covering width: 332 mm
- Installation horizontal / vertical
### SUMMARY OF THE RULES FOR IMPLEMENTATION

<table>
<thead>
<tr>
<th>TYPE OF THE BOARD</th>
<th>LENGTH</th>
<th>COLLECTION</th>
<th>COLOUR</th>
<th>VENTILATION GAP</th>
<th>SPACE BETWEEN THE BATTENS</th>
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<td>FS-201 - 6 m</td>
<td>CLASSIC</td>
<td>White (WH)</td>
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The principle of ventilated cladding requires that the air path must not be obstructed both at the top and bottom of the clad area.
Proper allowance for expansion is made by:
- keeping sufficient expansion gaps at each board end
- screwing fasteners not too tight so that the boards can move freely
- positioning fasteners inside nail slots, at least 1 cm away from their extremes

1. Universal corner FS-222
2. Center joint trim FS-282
3. Finishing trim FS-252
**FS-201/ FS-202/ FS-302 HORIZONTAL INSTALLATION - GENERAL RULES - VENTILATION GAP = 20 MM, see page 6, 7**

Batten thickness dependent on the kind wall where the cladding is installed:
- timber frame wall: thickness 22 mm
- masonry (external insulation): thickness minimum 30 mm.

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**Pic. 1. KERRAFLONT Single board FS-201/ double board FS-202/ double board FS-302**

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**Pic. 2 KERRAFRONT CONNEX Single board FS-201/ double board FS-302**
FS-201/ FS-301/ FS-202/ FS-302 HORIZONTAL INSTALLATION - GENERAL RULES - VENTILATION GAP = 40 MM, see page 6, 7

Pic. 3. KERRAFRONT Single board FS-201/ double board FS-202/ FS-302

Pic. 4. KERRAFRONT CONNEX Single board FS-201, FS-301/ double board FS-302 2,95 m
TRIMS AND ACCESSORIES

FS-211 Starter trim
 Installed on the lower edge of a wall, on the ventilation trim. It is used to fix the first cladding panel, invisible after installation.

FS-222 Universal corner, 2-piece
 Installed in corners of walls, can be used as an internal or external corner detail.

FS-251 Universal trim
 Installed vertically on a side edge or along a diagonal top edge of a wall, can be used as an alternative to FS-252 trim.

FS-252 Finishing trim, 2-piece
 Installed at the top or side edge of a wall, esp. suitable where panels have been cut to required height.

FS-261 Perforated trim
 Installed vertically for continuous joints between cladding boards on a wall.

FS-262 Ventilation trim, 2-piece
 Installed at the top edge of the clad area in order to allow proper ventilation.

J-201 Joint cover for FS-201
 Installed between adjacent panels, always on a supporting batten, in order to butt-join FS-201 cladding boards.

J-202 Joint cover for FS-202
 Installed between adjacent panels, always on a supporting batten, in order to butt-join FS-202 cladding boards.

J-302 Joint cover for FS-302
 Installed between adjacent panels, always on a supporting batten, in order to butt-join FS-302 cladding boards.

INOX-UP3.5X35-TX15-A2 Fitting screw
 Usage per 1 m²:
 single board FS-201: 15 pcs
 single board FS-301: 9 pcs
 double board FS-202: 9 pcs
 double board FS-302: 9 pcs
PRINCIPLES OF POSITIONING THE SCREWS IN THE FIXING HOLES
Pic. 5. Rules for joining the cladding profiles (FS-201/ FS-202/ FS-302) with (J-201/ J-202/ J-302) joint covers

**HORIZONTAL INSTALLATION - GENERAL RULES**

- Min. 400 mm
- Max. 18 m
- J-201 / J-202 / J-302
- FS-201 / FS-202 / FS-302

**GROUND CLEARANCE**
- Ventilation
- Roof
- Ventilation
- Ground clearance

- 15 – 20 mm

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* see page 6, 7
HORIZONTAL INSTALLATION - GENERAL RULES

Pic. 6. Joining the cladding profiles (FS-201/FS-202/FS-302) with FS-282 trim

* see page 6, 7
**HORIZONTAL INSTALLATION - SYSTEM CONNEX**

Pic. 7. Rules for joining the cladding profiles (FS-201/FS-301/FS-302) - system CONNEX.

- **VENTILATION**
- **INSTALLATION DIRECTION**
- **GROUND CLEARANCE**

**RULES FOR JOINING THE CLADDING PROFILES (FS-201/FS-301/FS-302) - SYSTEM CONNEX**

- **VENTILATION gap:** min. 1 cm
- **INSTALLATION DIRECTION:** 3-5 cm
- **GROUND CLEARANCE:** 10/15 mm
- **FS-201/FS-301/FS-302:** 25-25 mm

*Note: x- ventilation gap, see page 6, 7*
HORIZONTAL INSTALLATION - SYSTEM CONNEX

Pic. 8. Rules for joining the cladding profiles (FS-201/FS-301/FS-302) - system CONNEX 295 ml

- min. 400 mm
- max. 10 m
- 150 mm
- 10/15 mm
- <90°
- 10 mm
- 15 – 20 mm
- 16 – 20 mm
- Roof clearance
- Roof ventilation
- Ground clearance

max 10 m
HORIZONTAL INSTALLATION ON A TIMBER FRAME WALL

Pic. 9. KERRAFRONT Single board / double board on a timber frame wall - vertical section

Pic. 10. Ventilation gap 20 mm required - horizontal section, see page 6, 7

Pic. 11. Ventilation gap 40 mm required - horizontal section, see page 6, 7
INSTALLATION AROUND WINDOWS, TIMBER FRAME WALL

Pic. 12. KERRAFRONT Joinery detail on a timber frame wall - vertical section

Pic. 13. KERRAFRONT Joinery corner detail on a timber frame wall - horizontal section

- TIMBER STUD
- OSB PLANK
- INSULATION
- VAPOUR MEMBRANE
- FS-201/FS-301/FS-202/FS-302
- FS-211
- VENTILATION TRIM
- PACKING (OFFCUT OF A PANEL)
- TIMBER STUD
- OSB PLANK
- INSULATION
- VAPOUR MEMBRANE
- FS-201/FS-301/FS-202/FS-302
- FS-222
- FS-251
- INSULATION
HORIZONTAL INSTALLATION ON MASONRY

Pic. 14. KERRAFRONT Single board / double board, horizontal installation on masonry - vertical section

Pic. 15. Ventilation gap on masonry wall - horizontal section

Pic. 16. Ventilation gap required on insulated masonry wall between studs - horizontal section

* See page 6, 7
INSTALLATION ON MASONRY WALL WITH METAL BRACKETS

Pic. 17. KERRAFRONT Single board / double board on insulated masonry wall with brackets - vertical section

Pic. 18. Ventilation gap required on insulated masonry wall with brackets - vertical section

- FS-201/ FS-301/ FS-202/ FS-302
- Min. 40 mm
- * see page 6, 7
INSTALLATION AROUND WINDOWS WITH METAL BRACKETS

Pic. 19. KERRAFRONT Joinery detail on insulated masonry wall - vertical section

Pic. 20. KERRAFRONT Joinery corner detail on insulated masonry wall - horizontal section
VERTICAL INSTALLATION FS-301/ FS-202/ FS-302, DRIP EDGE TRIM

Pic. 22. KERRAFRONT Single board FS-301/ double board FS-202/ double board FS-302, A-A section

Pic. 23. KERRAFRONT Drip edge trim, detail

- FS-262
- 400 mm
- 150 mm
- ~5 mm
- BATTEN 60x40 mm
- OSB PLANK
- INSULATION
- VAPOUR MEMBRANE
- FS-261
- GRILLE ANTI-RONGEUR
- FS-301/ FS-302 2.95 m
- FS-202/ FS-302 6 m
- DRIP EDGE TRIM

FS-261

DRIP EDGE TRIM

FS-262

DRIP EDGE TRIM

DRIP EDGE TRIM

FS-202/ FS-302 6 m

FS-301/ FS-302 2.95 m
VERTICAL INSTALLATION FS-301/ FS-202/ FS-302

Pic. 24. Joinery detail on insulated masonry wall - vertical section

Pic. 25. KERRAFRONT Joinery corner detail on insulated masonry wall - horizontal section

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## TECHNICAL DATA SHEET

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<thead>
<tr>
<th>PROFILE TYPE</th>
<th>FINISH</th>
<th>MATERIAL – CORE</th>
<th>TOTAL WIDTH</th>
<th>COVERING WIDTH</th>
<th>LENGTH</th>
<th>WEIGHT (MIN - MAX) mb</th>
<th>THICKNESS (THINNEST POINT)</th>
<th>THICKNESS (THICKEST POINT)</th>
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<td>FS-201 Single board</td>
<td>CLASSIC, WOOD DESIGN</td>
<td>embossed woodgrain</td>
<td>219 mm</td>
<td>180 mm</td>
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<td>FS-301 Single board</td>
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<tr>
<td>FS-202 Double board</td>
<td>CLASSIC, T-REX</td>
<td>embossed woodgrain</td>
<td>371 mm</td>
<td>332 mm</td>
<td>CLASSIC FS-202, length 6000 mm</td>
<td>1.6 kg/mb</td>
<td>18 mm</td>
<td>18 mm</td>
</tr>
<tr>
<td>FS-302 Double board</td>
<td>MODERN WOOD</td>
<td>embossed woodgrain</td>
<td>372 mm</td>
<td>332 mm</td>
<td>MODERN WOOD FS-302, length 6000 mm</td>
<td>18 kg/mb</td>
<td>65 mm</td>
<td>18 mm</td>
</tr>
</tbody>
</table>