



## VIFRONT TECHNICAL DATA SHEET

Profil type	Vinyl siding
Material	PVC-U
Total length	3m/3,85m
Total width / Utility width	SV(P/PU)-01: 250 mm/285 mm SV-02: 228 mm/262 mm SV(P/PU)-05: 250 mm/288 mm
Weight	SV-01 – 1,92 kg/m <sup>2</sup> SVP-01 – 2,00 kg/m <sup>2</sup> SV-02 – 1,975 kg/m <sup>2</sup> VSV-03 – 1,65 kg/m <sup>2</sup> SV/SVP/SVPU-05 – 2,30 kg/m <sup>2</sup>
Packing	10 szt/op
Amount m <sup>2</sup> total /utility/ package	9,63 m <sup>2</sup> / 7,5 m <sup>2</sup>
Storage	The product should be stored in covered rooms, out of the reach of heating devices and direct sunlight, at a temperature not higher than 60 °C. In conditions that protect the profiles against contamination, deformation and mechanical damage. The packages should be stored on shelves or pallets with a length not less than the length of the package. It is not allowed to leave the ends of the package unsupported and stack more than 10-12 packages on top of each other.
Tools	Conventional carpentry tools for cutting or drilling should be used to process the panels. Use fine-toothed saws. Machining mechanical tools should be used at the same or faster speeds as when working with wood.
Fastening	Screws according to the installation manual.
Factory mounting holes	Yes. Oblong holes for mechanical fasteners.
Installation temperature	The recommended ambient temperature during installation is between 0 °C and 30 °C. Before installation, the profiles should be seasoned for 2-3 hours in the place of installation so that the profile can equalize the temperature to the ambient temperature.
Installation	The load-bearing structure can be made of both wooden battens and metal profiles mounted directly to the walls. - Wooden battens should be made of good quality wood, without knots, with a moisture content of 15-17%, properly impregnated, with dimensions: min. 30x22mm* - For the metal construction we use UW/CW 75 profiles, width 50 mm, 4 m



	*The dimensions of the profiles and wooden battens depend on the installation height and temperature, details in the installation manual on vox.pl
Important installation information	See assembly instructions.
Maintenance	Panels and trims can be cleaned from time to time with a household detergent solution at a temperature not exceeding 40 ° C. Do not use solvents and similar aggressive and caustic liquids. Rinse the surface with clean water after washing.

Essential Characteristics	Performance	Assessment methods
Impact resistance	Not less than 3J (-20,03) 3J (23,03)	PN-EN 13245-2:2009/AC:2010
Release of hazardous substances	NPD	
Reaction to fire	D-s3;d0	
Durability		
SV/SX-01÷05	A.8.60	
SVP/PU SXP/SXPU 01÷05	A.4.60	
Fastening strength	See: Installation instruction	



EASY AND QUICK  
INSTALLATION



MAINTENANCE FREE



TEXTURE THAT ALLOWS  
FOR FREE WATER DRAINAGE



LIGHTWEIGHT FOR EASY  
INSTALLATION



100% RECYCLING



30 YEARS GUARANTEE

